

Date received: 17/01/19

Date of issue: 28/02/19

Report consists of 7 test reports.

Defects before testing: None

Sample name: NAPOLEON XL chair

SAVAS PLASTIK SAN. VE. TIC. A.S.  
BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY.  
34524 ISTANBUL ()  
TR – TURKEY

## SAMPLE N° 265927

Overall dimensions: 420 x 480 x 940 (h) mm

### List performed tests:

1. Outdoor furniture - General safety requirements EN 581-1:2017
2. Seat and back static load test EN 1728:2012+AC:2013
3. Seat and back fatigue test EN 1728:2012+AC:2013
4. Leg forward static load test EN 1728:2012+AC:2013
5. Leg sideways static load test EN 1728:2012+AC:2013
6. Seat impact test EN 1728:2012+AC:2013
7. Stability - EN 1022:2005



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Managing Director  
Dr. Andrea Giavon

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## SAMPLE N° 265927

Date of issue: 28/02/19  
Sample weight: Not determined  
Sample name: NAPOLEON XL chair



Side view



Rear view



Bottom view

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TEST REPORT

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**Outdoor furniture - General safety requirements EN 581-1:2017**

5.1 General:

Requirement	Observed	Remarks
Edges of seat, back rest and arm rests rounded and chamfered	Yes	None
All other parts: free from burrs, sharp edges and sharp points.	Yes	None
Movable and adjustable parts designed so that injuries and inadvertent operation are avoided	Not present	None
Any load bearing part of furniture not come loose unintentionally	Yes	None
Lubricated parts are protected	Not present	None

5.2 Tubular components:

Requirement	Observed	Remarks
Absence of tubular components with diameter > 7 mm and < 12 mm with a depth > 10 mm.	Yes	None
Tubulars in contact with the floor are closed. Holes in them are allowed as long as they are < 7 mm or > 12 mm	Yes	None

5.3 Shear and squeeze points:

Requirement	Observed	Remarks
Shear and squeeze points that are created only during adjusting and folding away are acceptable if the user has the control of his/her movements.	Not present	None
Absence of shear and squeeze points, created by parts operated by powered mechanism.	Not present	None
Absence of shear and squeeze points, created by loads applied during normal use.	Yes	None

Conformity to requirements of clause 5 of standard EN 581-1:2017:

**YES**

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**Seat and back static load test EN 1728:2012+AC:2013**

**Test performed according to EN 581-2:2015**

Seat and back static load test, clause 6.4, EN 1728:2012+AC:2013

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	520	10 x 10 s	No defects
2.000	520	1 x 30 min	No defects

Note:

According to EN 1728:2012, back force has been reduced from 560 N to 520 N to avoid tipping.

Seat front edge static load, clause 6.5, EN 1728:2012+AC:2013

Seat load N	Number of cycles	Remarks
1.300	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015, contract level.

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TEST REPORT

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**Seat and back fatigue test EN 1728:2012+AC:2013**

**Test performed according to EN 581-2:2015**

Seat and back fatigue test, clause 6.17, EN 1728:2012+AC:2013

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	50.000	No defects

Note:

According to EN 1728:2012, back force has been reduced from 333 N to 300 N to avoid tipping.

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015, contract level.

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*Managing Director  
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TEST REPORT

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**Leg forward static load test EN 1728:2012+AC:2013**

**Test performed according to EN 581-2:2015**

Leg forward static load test clause 6.15, EN 1728:2012+AC:2013

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
400	1.000	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015, contract level.

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**Leg sideways static load test EN 1728:2012+AC:2013**

**Test performed according to EN 581-2:2015**

Leg sideways static load test clause 6.16, EN 1728:2012+AC:2013

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
250	1.000	10	No defects

Note:

According to EN 1728:2012, horizontal force has been reduced from 300 N to 250 N, to avoid tipping.

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015, contract level.

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TEST REPORT

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**Seat impact test EN 1728:2012+AC:2013**

**Test performed according to EN 581-2:2015**

Seat impact test clause 6.24, EN 1728:2012+AC:2013

Test results:

Mass of impactor kg	Height of drop mm	Impact point	Number of drops	Remarks
25	240	point A	10	No defects
25	240	geometric centre of seating position	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015, contract level.

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**Stability - EN 1022:2005**

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 163 N

**Forwards overturning**

Horizontal force : 20 N does not overturn

**Rearwards overturning**

Fixed back chair

Horizontal force : 163 N does not overturn

**Tilting chair in the rearmost position**

Loading discs on the seat : /

**Sideways overturning for chairs with arms**

Horizontal force : /

**Sideways overturning for chairs without arms**

Horizontal force : 20 N does not overturn

**Forwards overturning for chairs with footrest**

Horizontal force : /

The test result complies with the requirements of EN 1022:2005

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