

Date received: 09/06/20

Date of issue: 15/07/20

Report consists of 8 test reports.

Defects before testing: None

Sample name: Bar Chair GOZO

SAVAS PLASTIK SAN. VE. TIC. A.S.

BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY.

34524 ISTANBUL TR - TURKEY

SAMPLE N° 291572

Overall dimensions: 470 x 520 x 1100 (h) mm

List of test reports:

- 1. Outdoor furniture General safety requirements EN 581-1:2017
- 2. Stability EN 1022:2005
- 3. Seat and back static load test EN 1728:2012+AC:2013
- 4. Seat and back fatigue test EN 1728:2012+AC:2013
- 5. Leg forward static load test EN 1728:2012+AC:2013
- 6. Leg sideways static load test EN 1728:2012+AC:2013
- 7. Seat impact test EN 1728:2012+AC:2013
- 8. Foot rest static load test EN 1728:2012+AC:2013



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naging Director Andrea Giavon



SAMPLE N° 291572

Date of issue: 15/07/20

Sample weight: Not determined
Sample name: Bar Chair GOZO



Side view



Bottom view



Rear view



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT **291572 / 1**

Revision: 0

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 09/06/20

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Sample name: Bar Chair GOZO



SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Outdoor furniture - General safety requirements EN 581-1:2017

5.1 General:

5.1 deficial.		
Requirement	Observed	Remarks
Edges of seat, back rest and arm rests rounded and chamfered	No	Presence of not rounded edges on the seat
All other parts: free from burrs, sharp edges and sharp points.	Yes	Presence of sharp edges on the seat and on the frame
Movable and adjustable parts designed so that injuries and inadvertent operation are avoided	Yes	None
Any load bearing part of forniture not come loose unintentionally	Yes	None
Lubricated parts are protected	Yes	None

5.2 Tubular components:

Requirement	Observed	Remarks
Absence of tubular components with diameter > 7 mm and < 12 mm with a depth > 10 mm.	Yes	None
Tubulars in contact with the floor are closed. Holes in them are allowed as long as they are < 7 mm or > 12 mm	Yes	None

5.3 Shear and squeeze points:

Requirement	Observed	Remarks
Shear and squeeze points that are created only during adjusting and folding away are acceptable if the user has the control of his/her movements.	Yes	None
Absence of shear and squeeze points, created by parts operated by powered mechanism.	Yes	None
Absence of shear and squeeze points, created by loads applied during normal use.	Yes	None

Conformity to requirements of clause 5 of standard EN 581-1:2017:	NO
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TEST REPORT **291572 / 2**

Revision: 0

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Sample name: Bar Chair GOZO



SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Stability - EN 1022:2005

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 80 N

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : 80 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat : /

Sideways overturning for chairs with arms

Horizontal force : /

Sideways overturning for chairs without arms

Horizontal force : 20 N does not overturn

Forwards overturning for chairs with footrest

overturns with vertical

Horizontal force : 0 N force only

The test result does not comply with the requirements of EN 1022:2005

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TEST REPORT 291572 / 3

Revision:

Date received: 09/06/20 Date of test: 29/06/20 Date of issue: 15/07/20

Sample name: Bar Chair GOZO



SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Seat and back static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015

Seat and back static load test, clause 6.4, EN 1728:2012+AC:2013

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	560	10 x 10 s	No defects
2.000	560	1 x 30 min	No defects

Seat front edge static load, clause 6.5, EN 1728:2012+AC:2013

Seat load N	Number of cycles	Remarks
1.300	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 a), b), c) and d) of EN 581-2:2015, contract level.

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TEST REPORT **291572 / 4**

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Sample name: Bar Chair GOZO



SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Seat and back fatigue test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015

Seat and back fatigue test, clause 6.17, EN 1728:2012+AC:2013

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	310	50.000	No defects

Note:

According to EN 1728:2012+AC:2013, back force has been reduced from 333 N to 310 N to avoid tipping.

The test results comply with the requirements in clause 7.2.2 a), b), c) and d) of EN 581-2:2015, contract level.

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TEST REPORT **291572 / 5**

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 14/07/20

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Sample name: Bar Chair GOZO



SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Leg forward static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015

Leg forward static load test clause 6.15, EN 1728:2012+AC:2013

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
250	1.000	10	No defects

Note:

According to EN 1728:2012+AC:2013, horizontal force has been reduced from 400 N to 250 N, to avoid tipping.

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TEST REPORT **291572 / 6**

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Sample name: Bar Chair GOZO



SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Leg sideways static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015

Leg sideways static load test clause 6.16, EN 1728:2012+AC:2013

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
170	1.000	10	No defects

Note:

According to EN 1728:2012+AC:2013, horizontal force has been reduced from 300 N to 170 N, to avoid tipping.

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TEST REPORT **291572 / 7**

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SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Seat impact test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015

Seat impact test clause 6.24, EN 1728:2012+AC:2013

Test results:

Mass of impactor kg	Height of drop mm	Impact point	Number of drops	Remarks
25	240	point A	10	No defects
25	240	100 mm from the front seat edge	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 a), b), c) and d) of EN 581-2:2015, contract level.

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TEST REPORT **291572 / 8**

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SAVAS PLASTIK SAN. VE. TIC. A.S. BEYSAN SAN. SIT. BIRLIK CAD. NO: 18-BEY. 34524 ISTANBUL TR - TURKEY

Foot rest static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015

Foot rest static load test, clause 6.8, EN 1728:2012+AC:2013

Test results:

Force on foot rest N	Number of cycles	Remarks
1.200	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 a), b), c) and d) of EN 581-2:2015, contract level.

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